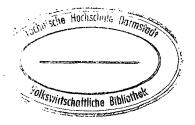
THE CLEAN AND EFFICIENT USE OF COAL AND LIGNITE: ITS ROLE IN ENERGY, ENVIRONMENT AND LIFE

HONG KONG • 30TH NOVEMBER - 3RD DECEMBER 1993

CONFERENCE PROCEEDINGS



INTERNATIONAL ENERGY AGENCY
AUSTRALIAN DEPARTMENT
OF PRIMARY INDUSTRIES AND ENERGY
MINISTRY OF INTERNATIONAL TRADE AND INDUSTRY OF JAPAN
UNITED STATES DEPARTMENT OF ENERGY
UNITED STATES AGENCY FOR INTERNATIONAL DEVELOPMENT
US-ASIA ENVIRONMENTAL PARTNERSHIP
UNITED NATIONS



TABLE OF CONTENTS

o contract of the contract of	Pag
Foreword	3
Acknowledgments	5
Table of Contents	7.
OPENING SESSION AND KEYNOTE SPEECHES	17
Opening Speeches:	
Formal Opening of the Conference: S. Garribba, Director, Energy Technology and R&D, International Energy Agency, Paris	19
Remarks and Introduction: S. Schweitzer, US Agency for International Development, Washington DC, US	23
Keynote Speeches:	
World Energy Outlook and Technology Challenges: S. Garribba, Director, Energy Technology and R&D, International Energy Agency, Paris	25
Coal and Lignite: The Needs and Concerns of Developing and Industrialising Nations: C. Ji, Under-Secretary General, United Nations, New York	49
Energy for Tomorrow's World: I. Lindsay, Secretary General, World Energy Council, London	57
Clean Coal Production and Rational Use of Coal in China: Deputy Minister Baoming Zhang, Ministry of Coal Industry, People's Republic of China	71
The Perspectives of Coal Users and Suppliers: J. Williams, Managing Director, Shell Coal International, Ltd., UK	87
The Reality of Coal and Coal Technology: A.C. Toohey, Chief Executive, World Coal Institute, London	95
The Technological Pathway for Coal: J. Siegel, Acting Assistant Secretary for Fossil Energy, US Department of Energy, Washington DC, US	103

Coal in the 21st Century: R. Higgins, Executive Director, Minerals and Fisheries Group, Department of Primary Industries and Energy, Australia	111
Coal Technology Options, International Co-operation Partnership: M. Ichikawa, Director, Coal Mining Department, Agency of Natural Resources and Energy, Japan	123
SESSION I. ASIA-PACIFIC COAL USE STRATEGIES: NEEDS, PLANS AND OPPORTUNITIES	131
Development and Demonstration of Clean Coal Technologies: A. Kunito and M. Takahashi, Electric Power Development Co., Japan	133
Integrating Improved Coal Technologies into Regional Energy System: S. Boedihardjo, Director, Engineering Service Center, PLN, Indonesia	151
International Collaboration and Partnering for Effective Selection, Demonstration and On-going Use of Clean Coal Technologies: A.M. Ferrer, Vice-President, Stone & Webster Engineering Corp., US	177
SESSION II. ASIA-PACIFIC COAL USE STRATEGIES: AN INTEGRATED APPROACH	185
Environmentally Sound Technologies for Sustainable Development: S. Schweitzer, Office of Energy and Infrastructure, US Agency for International Development, US	187
Improved Coal Technologies for the Asia-Pacific 21st Century Economic Development: G. Preston, Vice-President, Generation & Storage Div., EPRI, US	205
Integrating Coal Use into Korean Energy Systems: H.S. Moon, Chairman of the Board, Korea Electric Power Corp., Republic of Korea	219
Coal in Power Generation: How the E7 Utilities Look at Technology Transfer to the Developing Countries: D. Kallmeyer, Head of-Fossil Fired Power Plants, RWE Energie, Germany	231
Clean Coal Technology Development, Dissemination and Cooperation Through CCT Center of Japan: H. Okamoto, Director-General, Clean Coal Technology Centre, New Energy Development Organization, Japan	249

The Reality of Coal Technology for Today and Tomorrow: D. Pai, Chairman and President, Foster Wheeler Development Corp., US	259
WORKSHOP A1. FINANCING	287
Barriers to Investment in Emerging Power Markets: J. Beardsworth, Hunton & Williams, US	289
Financing Coal and Lignite Development and Electricity Projects: M. Agata, Special Advisor to the Governor, The Export-Import Bank of Japan, Japan	325
Process for Encouraging Investment and Technology Co-operation in the Electric Power Industry: F. Denny, Vice-President, Engineering and Fossil Fuels, Edison Electric Institute, US	337
Assisting Financeability Through Rate Structure Design: D. Keith, President, Keith and Associates and R. Bibb, President, Bibb and Associates, Inc., US	345
Critical Issues in Power Project Financing: W. Holland, Partner, LeBoeuf, Lamb, Leiby and MacRae, US	353
WORKSHOP A2. TECHNOLOGY OPTIONS: OVERVIEW	357
Coal Technology Selection Methods and Tools for New Power Generation and Environment/Performance Upgrading: A. Armor, Director, Fossil Power Plants, EPRI, US	359
Highly Efficient Pulverised Coal-Fired Power Plants: U. Hauser, Engineering Manager, ABB Kraftwerke AG, Germany	381
Systematic Coal Utilization Technology Options Evaluation Process: A.M. Ferrer, Vice-President, Stone & Webster, US	397
Development of Coal Utilisation Technologies in India: B.C. Misra, Director, Central Mine Planning & Design, Ltd., India	409
Coal Utilization in China: Technology Options by Sector: D. Simbeck, Vice-President, Technology, SFA Pacific, Inc., US	415
Development and Option of Retrofit and New Technologies for Low-Rank Coal: G. Moumdjian, Head of Thermal and Nuclear Energy, University of Sofia, Bulgaria	427

Production of Coal-Based Domestic Fuel: An Environmentally Friendly Technology: B.C. Misra, Director, Central Mine Planning & Design, Ltd., India	429
Coal Technology for Developing Countries: M. Matei, Fuel and Chemical Methods Manager, ICEMENRG, Romania	437
Technology Options for Industrial, Commercial, and Residential Applications: J. Harrison, Professor, Leeds University, and J. Topper, Commercial Director, British Coal Corp., UK	453
General Overview of Emerging Clean Coal Technology in the U.S. as Applicable to Asian Countries: F. Emmett, Partner, Sargent & Lundy, US	469
Review of Vietnamese Coals: N.V. Quynh, Deputy Director-General, Coalimex, Vietnam, and P. Bosak, Senior Geologist, GMS, Czech Republic	481
Coalbed Methane - the Cleanest Coal Utilisation Yet: I. Clements, President and CEO, Powerbridge, Inc., US	487
WORKSHOP A3. TECHNOLOGY OPTIONS: EMISSIONS CONTROL, COAL PREPARATION AND CLM FUELS	495
Carbon Dioxide Capture and Disposal as a Greenhouse Gas Abatement Option: I. Webster, GHG Programme Director, IEA Greenhouse Gas R&D Programme, London, UK	497
Clean and Efficient Use of Coal with CO ₂ Stabilization: V. A. Iyengar, and M.S. Iyengar, M.S. Iyengar & Assoc., India	505
Improved Coal Utilisation Technology: Potential to Reduce Carbon Dioxide Emissions: K. Sullivan, Global Climate Committee, Coal Industry Advisory Board, IEA, Paris	513
Perspective on Coal Liquid Mixtures (CLM): H. Feibus, Chair, IEA Coal-Liquid Mixtures Executive Committee, US	523
Clean Competitive Coal Water Fuel: D. Dunlop, President, Fuels Management Inc., US, and C. Capes, National Research Council of Canada, Canada	531
Clean and Efficient Coal Handling Systems: Development of Coal Cartridge System (CES): T. Yamada, General Manager, Technology/Energy Development Department, Idemitsu Kosan Co., Japan	541

New Development of Processing for Coal Beneficiation: P. Ling, Senior Preparation Engineer, Ministry of Coal Industry, People's Republic of China	551
Advanced Flotation: Paçked Column Froth Separation for Fine Coal Cleaning: D. Yang, President, Mineral Technologies International, US	557
Significance of Recent SCI Advances to Future of Coal Liquid Mixtures: T. Hamieh, Professor of Physical Chemistry, CNRS, France	567
Low-Grade Coal Upgrading: Application of the Liquids from Coal (LFC) Technology to Coals in the Pacific Rim: S. van Hoften, SGI International, US	577
Coal Liquefaction in Indonesia - Programme and Prospect: A. Dasuki and H. Soedioto, Agency for the Assessment and Application of Technology, Indonesia	599
WORKSHOP A4. REGIONAL NEEDS	611
Integrating Improved Coal Technology into Regional Energy Systems: D. Boyd, Executive General Manager, Coal & Allied Industries, Australia	613
Asia-Pacific and Europe Comparison of Coal Prospects/Opportunities: M. Daniel, Head of Supply Transport and Markets, IEA Coal Research, UK	625
Regional Analysis and Architecture of the Whole Energy System: W. Gouse, Senior Vice-President, MITRE, US	633
Efficient Use in Integrated Regional Energy Systems: T. Kashiwagi, Professor, Tokyo University of Agriculture and Technology, Japan	647
The Role of Coal in the Development of Pakistan: R.M Sultan, Chief Inspector of Mines, Department of Labour and Manpower, Pakistan	665
Changes in German Lignite Mining: Just the Effects of Reunification: F. von Bismarck, Head of Lignite Planning Section, Ministry for Environment and Regional Planning, Brandenburg, Germany	667
Some Considerations on Imported Coal and the Environment in Morocco: M. Moubaraki, Engineer, Ministry of Energy and Mines, Morocco	675
Indonesian Coal for Environmental Value in Slovenia Cogeneration Plants: M. Vedenik-Novak, TETOL, Slovenia	697
Low-Rank Coal Water Fuel (LRCWF) Commercial Demonstration: W. Wilson, Senior Research Advisor, Energy Research Center, US	705

Regional Perspectives on Externalities Analysis and Electric Resource Planning: S. Kotz, J. London, California Public Utilities Commission, US	707
WORKSHOP A5. ENVIRONMENTAL STRATEGIES: ENVIRONMENTAL CONSEQUENCES AND RESPONSE	717
Overview of Coal Use and Efficient Future Technology: Y. Yu, Chief, Central Coal Mining Research Institute, People's Republic of China	719
Reducing Environmental Impact from Using Coal and Lignite in Thailand: A. Chiewwattakee, Senior Economist, Department of Energy Development and Promotion, Thailand	729
Air Toxic Emissions from Coal-Fired Power Plants: Opportunities and Challenges: K. Connor, Senior Associate, Decision Focus, Inc., Hong Kong	741
Analysis of Development of Low-Emission Boiler Systems for DOE PETC Combustion 2000 Programme: R. Kaminski, Raytheon Engineering & Constructors, US	759
WORKSHOP B1. CO-OPERATION AND PARTNERSHIP	773
Improving Coal Use in Developing Countries through Technology Transfer: J. Topper, Commercial Director, Coal Research Establishment, UK	775
USAID Experience in Co-operation and Partnership: S. Schweitzer, Chief, Energy Innovation and Private Sector Division, US Agency for International Development, US	793
Promoting International Cooperation of Coal Patent Technology Development: J. Lin, Engineer, Nanjing Coal Mining Machinery Factory, People's Republic of China	811
US-AEP Programs: A Model for Public/Private Co-operation: L.P. Reade, Director General, US-Asia Environmental Partnership, US	815
Technology Options and Technology Transfer - An Indian Experience: K. Ramakrishnan, Corporate Director, Bharat Heavy Electricals, Ltd., India	825
Role of Multilateral Co-operation in Technology Development and Deployment: The IEA Experience: J. Tilley, Head, Energy Technology Collaboration Division, International Energy Agency, Paris	833

Comprehensive Promotion of Coal Use Technology and International Co-operation for Transfer of Appropriate Technology: T. Abe, Senior Staff, International Co-operation Department, Center for Coal Utilization, Japan	841
WORKSHOP B2. TECHNOLOGY OPTIONS: DESULFURISATION AND INTEGRATED DEGASIFICATION COMBINED CYCLE	855
Flue Gas Desulfurisation for Coal-Fired Power Generation in the Asia-Pacific Region: An Overview of Best Available Options: I. Smith, Head of Environmental Group, IEA Coal Research, UK	857
Gravimelt Process for Coal Desulfurization and Demineralization: R. Meyers, Manager, Chemical Technology, TRW, Inc., US	869
Available Technologies for Flue Gas Desulfurization in Thermal Power Plants: R.J. Batyko, Manager, Environmental Projects, Babcock & Wilcox, US	871
Techno-Economic Feasibility Assessment of Integrated Gasification Combined Cycle (IGCC) Power Generation Technology with High Ash Indian Coals: O.P. Rao, Council of Scientific & Industrial Research, India	883
Indirect Coal Liquefaction via Fischer-Tropsch Technology for Baseload IGCC Plant: S. Tam, Manager, Advanced Process, Bechtel Corp., US	895
Control of SO ₂ and NO _x Emissions from Fossil Power Plants: M. Zhang, Thermal Power Research Institute, Ministry of Power Industry, People's Republic of China	905
WORKSHOP B3. TECHNOLOGY OPTIONS: PYROLYSIS AND FLUID-BED COMBUSTION	915
Coal Complex Centering on Coal Pyrolysis: T. Kawamura, Senior Researcher, Nippon Steel Corp., Japan	917
Cleaning of Sulphur-Contaminated Coal with Product Control Indirect Flash Pyrolysis Technology: E. Someus, Director, Product Control, UK	927
Circulating Fluidized Bed Gas-Steam Cogeneration and Its Environmental Assessments: Y. Li, Director, and D. Qiu, Professor, INET/ITEESA, People's Republic of China	949
Design Considerations for Utility Size CFB Steam Generators: R. Skowyra, Engineering Manager, Fluidized Bed Steam Generation, ABB Combustion System, US	957

Pressurized Fluidized Bed Combustion: Efficient, Clean and Compact Power Generation: S. Jansson, Manager, Science and Technology, ABB Carbon AB, Sweden	971
Technology Integration in Efficient and Clean Coal Use for Utilities: T. Ogawa, Assistant General Manager, EPDC, Japan	981
WORKSHOP B4: REGIONAL NEEDS AND PUBLIC OUTREACH	991
Energy-Environmental Issues in Shanxi Province and Taiyuan City: S. Xia, Professor, Tsinghua University, People's Republic of China	993
Coal-Fired Power Stations and Their Effect on the Environment in Shanxi, China: R. Hui, Associate Professor, Shanxi, Province Planning Committee, People's Republic of China	1001
The Way of Utilisation of Lignite in Yunnan Province of China: Z. Ma, Central Coal Mine Research Institute, People's Republic of China	1011
Clean Coal Transport System CWM Chain Between China and Japan: N. Hashimoto, Manager, CWM Project Operations Department, JGC Corp., Japan	1015
Coal Use: Public Perceptions: G. Shedji, Superintending Engineer, Maharashtra State Electricity Board, India	1025
The Effects of Environmental Compliance on Coal Use in the Midwestern United States: How Regulators Balance the Competing Interests: J.M. Biddison, Commissioner, Public Utilities Commission of Ohio, US	1031
Heat Rate Improvement Technology Transfer to Asian Countries: A US-Japan Initiative: F. Wong, President, FKW Enertech, Inc., US and M. Takahashi, EPDC, Japan	1043
WORKSHOP B5: ENVIRONMENTAL STRATEGIES: ENVIRONMENTAL CONTROL AND MANAGEMENT	1053
Energy Efficient Air Pollution Control for Fossil-Fuelled Plants: P. Mathusa, Program Director, New York State Energy Research and Development Authority, US	1055
Coal Technology and Environment: R. Patil, Chief Engineer, Maharashtra State Electricity Board, India	1073

The Role of Clean and Efficient Use of Coal in the Future Energy and Environment of China: X. Song, China University of Mining and Tech., People's Republic of China	1081
Environmental Sound Fåcilities Management: J. Elliott and W. Cavanaugh, Ogden Environment and Energy Services, US	1089
CQE: Bringing New Dimensions to Fuel Decisions: S. Stallard, Project Manager, Black & Veatch, US	1099
SESSION III. ENVIRONMENTAL CHALLENGES AND OPPORTUNITES	1115
Observations of Panelists	1117
CLOSING SESSION	1127
Closing Keynote Speech: J.P. Ferriter, Deputy Executive Director, International Energy Agency, Paris	1129
Final Remarks: J. Siegel, Acting Assistant Secretary, US Department of Energy, Washington DC, US	1135
Key Findings and Opportunities for Action: S. Garribba, Director for Energy Technology and R&D, International Energy Agency, Paris	1137
CONFERENCE PROGRAMME AND COMMITTEES	1147
Conference Programme	1149
Steering Committee	1165
Organising Committee	1167
Conference Participants	1169